

We Claim:

1. A textured tie wire comprising a textured coating adhered to a surface of a metal wire, wherein the coating comprises a first and a second plastic resin having different melt indices.
2. The textured tie wire of claim 1, wherein the first resin is a hot melt adhesive and colorant having a melt index from between about 14 to about 19 and second resin is a fractional melt resin having a melt index between about 0.3 to about 0.9.
3. The textured tie wire of claim 1, wherein the first resin is hot melt adhesive and colorant having a melt index from between about 14 to about 19 and the second resin is a fractional melt resin having a melt index between about 0.3 to about 0.9
4. The textured tie wire of claim 3, wherein the first resin is from about 50% to about 60% by weight of the coating and the second resin is from 40% to about 50% by weight of the coating.
5. The textured tie wire of claim 3, wherein the first resin is about 60% by weight of the coating and the second resin is about 40% by weight of the coating.
6. The textured tie wire of claim 1, wherein the coating is from between about 0.005 to about 0.15 inches thick.
7. The textured tie wire of claim 1, wherein the wire is from 0.04 to about 0.80 inches in diameter.
8. The textured tie wire of claim 1, wherein the textured coating is operative to reduce slippage.

9. A method of making a textured tie wire, comprising:
melting a mixture of from about 50% to about 60% by weight hot melt adhesive and colorant having a melt index from between about 14 to about 19 and from 40% to about 50% fractional melt resin having a melt index between about 0.3 to about 0.9 to form a melt blend;
extruding the melt blend at a temperature from about 250°F to about 350°F; and
applying a coating of the melt blend to the wire.
10. The method of making a textured tie wire of claim 9, wherein the temperature is about 310°F.
11. The method of making a textured tie wire of claim 9, wherein the mixture is about 60% by weight hot melt adhesive and colorant having a melt index from between about 14 to about 19 and about 40% by weight fractional melt resin having a melt index between about 0.3 to about 0.9.
12. The method of making a textured tie wire of claim 9, further comprising cooling the coated wire.
13. The method of making a textured tie wire of claim 9, wherein the wire is coated with from between about 0.005 to about 0.15 inches of the melt blend.
14. The method of making a textured tie wire of claim 9, wherein the wire is coated with about 0.018 inches of the melt blend.
15. The method of making a textured tie wire of claim 9, wherein the wire is from about 0.04 to about 0.80 inches in diameter.

16. The method of making a textured tie wire of claim 9, wherein the wire is about 0.06 inches in diameter.

17. The method of making a textured tie wire of claim 9, wherein the coating adheres to a surface of the wire.

18. The method of making a textured tie wire of claim 9, wherein the wire is metal.

19. The method of making a textured tie wire of claim 9, wherein the texture is a roughened surface of irregular shape.